





PANEL REPLACEMENT PRODUCT RANGE



SIKA IS A KEY MANUFACTURER OF STRUCTURAL BONDING SOLUTIONS FOR VEHICLE MANUFACTURING. FOR THE REPLACEMENT OF OUTER PANELS AS WELL AS STRUCTURAL COMPONENTS OF PASSENGER CARS SIKA OFFERS A COMPLETE SYSTEM SOLUTION.

	Degreasing 	Panel bonding 	Baffle repair 	Protection 
Sika products	Sika® Aktivator PRO Sika® Remover-208	SikaPower®-4720	Sikaflex®-227 Sikaflex®-527 AT	SikaBaffle®-278 Sikagard®-6220 Sikagard®-6250 Sikagard®-6470
Recommendations		For outer panels* For structural parts	For intact part Original part lost, broken	Cavity sealing Stone chip coating
	Only for metal and e-coat		Riveting or welding as per OEM requirements Apply before mounting panel	Injection application after panel is mounted

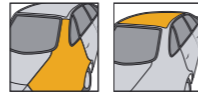
* door skins, rear body panel, roof skins, quarter panels



PANEL REPLACEMENT SYSTEM

SikaPower®-4720

High Strength Panel Adhesive



SikaPower®-4720 is a toughened, high strength two-component epoxy adhesive with built-in corrosion protection and excellent adhesive properties. It is suitable for panel bonding with exposure to high dynamic stress areas. This structural adhesive can easily be spot-welded when wet.



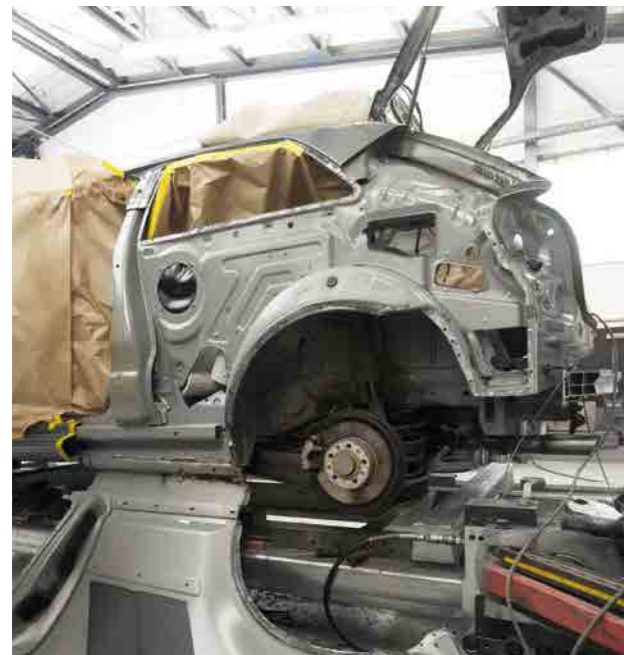
THATCHAM APPROVAL
SikaPower®-4720 is a Thatcham-approved repair product.

YOUR BENEFITS

- Excellent adhesion performance
- Long open time with fast cure
- Conforms to OEM standards
- Over clamp protection

AVAILABLE ITEMS

- Box with 12 x 195 ml cartridge, black/white Item No. 458296



Sika® Aktivator PRO

The all-season Glass Activator for Black-Primerless Bonding



This unique pre-treatment agent is specially designed to provide adhesion on automotive glass replacement substrates. Thanks to the single wipe application, Sika® Aktivator PRO simplifies the work activities, increases performance and boosts quality.

YOUR BENEFITS

- Single wipe application
- 3 min flash-off time
- All-season technology

AVAILABLE ITEMS

- Box with 24 x 30 ml can, colorless Item No. 161886
- Box with 8 x 100 ml can, colorless Item No. 161887
- Box with 6 x 250 ml can, colorless Item No. 154884
- Box with 4 x 1000 ml can, colorless Item No. 154885

Sika® Remover-208

Cleaning Agent for Surface Preparation and Removal of Uncured Adhesives



Sika® Remover-208 is used to remove uncured traces of Sikaflex® and SikaTack® products from tools and equipment. It is also suitable as a cleaner for non-porous and painted substrates prior to bonding.

AVAILABLE ITEMS

- Box with 4 x 1000 ml can, colorless Item No. 34288
- Box with 12 x 400 ml aerosol, colorless Item No. 135750

Sikaflex®-227

Fast Skinning Elastic Adhesive/Sealant



Sikaflex®-227 is a one-component polyurethane adhesive/sealant, which can be painted over, and is toolable and brushable. It is suitable for various sealing and bonding applications such as hem flange seals and repairing detached noise dampening parts.

YOUR BENEFITS

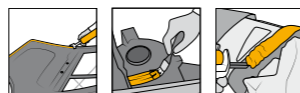
- Adheres to a wide range of substrates, without primer in many cases
- Exhibits tenacious adhesion to a wide range of substrates
- Paintable
- Weather-resistant

AVAILABLE ITEMS

- Box with 12 x 300 ml cartridge, black Item No. 1395
- Box with 12 x 300 ml cartridge, grey Item No. 6964
- Box with 12 x 300 ml cartridge, white Item No. 6965

Sikaflex®-527 AT

The Multi-Purpose Hybrid Sealant



The high-performance Sikaflex®-527 AT is a one-component hybrid sealant for multi-purpose elastic joints for both the interior and exterior of the car body. It is suitable for sealing, seam sealing, simple bonding as well as for vibration reduction and sound dampening measures in collision repair and vehicle body construction.

YOUR BENEFITS

- Instantly paintable with solvent and water-based paints
- Excellent tooling and finishing with paint brush or spatula
- Optimum combination of material workability and cure rate over a wide temperature range
- Permanently elastic and ageing-resistant

AVAILABLE ITEMS

- | | | |
|-----------------------------------|----------|--------|
| ■ Box with 12 x 300 ml can, black | Item No. | 170783 |
| ■ Box with 12 x 300 ml can, grey | Item No. | 182107 |
| ■ Box with 12 x 300 ml can, white | Item No. | 170785 |

SikaBaffle®-278

Two-Component Acoustic Foam



SikaBaffle®-278 is a ready-to-use, fast curing, two-component polyurethane foam in an aerosol can. The product is used to seal hollow cavities against noise, air, water and dust in vehicles. A professional and safe activation system combines the two components within the can.

YOUR BENEFITS

- Excellent noise and vibration absorption
- Cured foam does not shrink or expand
- No dripping
- Good adhesion to a wide variety of substrates

AVAILABLE ITEMS

- | | | |
|--------------------------------------|----------|-------|
| ■ Box with 6 x 200 ml aerosol, black | Item No. | 88989 |
|--------------------------------------|----------|-------|

SikaDamp®-620

Sound-absorbing Dampening Pad



SikaDamp®-620 is a sound dampening pad that is based on a specially formulated extruded butyl compound with an aluminum foil backing. It has excellent sound-dampening properties and is used to absorb structure-borne sound and resonance in sheet metal panels and other thin gauge components. The product is supplied in handy pad form.

YOUR BENEFITS

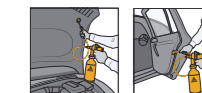
- Self-adhesive, sticks immediately on contact
- No (appreciable) creep or plastic deformation
- Can even be affixed around sharp corners and angles
- Good adhesion to all materials

AVAILABLE ITEMS

- | | | |
|---|----------|--------|
| ■ Box with 1 x roll of 1.8 mm x 0.5 m x 5 m, grey | Item No. | 441671 |
|---|----------|--------|

Sikagard®-6220/6220 S

High Penetrating Cavity Wax



Sikagard®-6220 is a durable wax with excellent rust-proofing properties. It provides effective protection against corrosion in vehicle body cavities and convinces with its outstanding application properties and excellent final performance. Thanks to its very high creep capability, it even protects hardly accessible areas and tight intervals perfectly.

YOUR BENEFITS

- Very high creep capability, penetration of fine hair-line cracks
- Excellent film build-up and does not drip when applied to joints
- Heat-resistant and excellent flexibility in cold temperatures
- High salt-spray resistance and outstanding water displacing effect

AVAILABLE ITEMS

- | | | |
|---------------------------------------|----------|--------|
| ■ Box with 12 x 11 can, amber | Item No. | 440137 |
| ■ Box with 12 x 500 ml aerosol, amber | Item No. | 440222 |

Sikagard®-6250/6250 S

Thixotropic Cavity Wax



Sikagard®-6250 is a durable wax with excellent rust-proofing properties. It provides effective protection against corrosion in vehicle body cavities and convinces with its outstanding application properties and excellent final performance. Sikagard®-6250 shows self-healing capabilities and is extremely heat-resistant.

YOUR BENEFITS

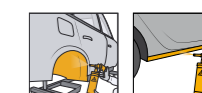
- Wash-out resistant, homogenous film build-up
- No hazing and dripping during application
- High salt-spray resistance and outstanding water displacing effect

AVAILABLE ITEMS

- | | | |
|---------------------------------------|----------|--------|
| ■ Box with 12 x 11 can, white | Item No. | 440220 |
| ■ Box with 12 x 500 ml aerosol, white | Item No. | 440219 |

Sikagard®-6470/6470 S

High-Performance Stone Chip Protection Coating



Sikagard®-6470 is a durable, rubber-based protective coating with excellent rust-proofing and sound-dampening properties. It provides effective protection against stone chip impacts to the vehicle body and convinces with an improved final performance. Thanks to its advanced application properties, original textures can easily be reproduced. Sikagard®-6470 is 'best-in-class' when it comes to paintability, especially with water-based paint systems.

YOUR BENEFITS

- Easy, quick and perfect restoration of original factory-finish
- Excellent paintability with water-based paint systems
- High heat resistance and excellent flexibility in cold temperatures
- Enhanced abrasion and impact resistance

AVAILABLE ITEMS

- | | | |
|---------------------------------------|----------|--------|
| ■ Box with 12 x 11 can, black | Item No. | 440131 |
| ■ Box with 12 x 500 ml aerosol, black | Item No. | 440216 |
| ■ Box with 12 x 11 can, grey | Item No. | 440134 |
| ■ Box with 12 x 500 ml aerosol, grey | Item No. | 440217 |

PANEL REPLACEMENT ACCESSORIES

FROM INTELLIGENT REPAIR SETS TO EASY-TO-USE APPLICATOR GUNS, OUR VERSATILE ACCESSORIES HELP YOU COMPLETE YOUR SIKA TOOLKIT AND INCREASE THE PRODUCTIVITY OF YOUR WORKING PROCESSES.

Sika® Gun HD



The Sika® Gun HD is a heavy duty, lightweight manual caulking gun for cartridges with a high gear ratio for easy, one-handed application. It is ideal for the manual application of Sika windshield adhesives.

YOUR BENEFITS

- High gear ratio for easy, one-handed use
- Durable lightweight design (600 g)

AVAILABLE ITEMS

- Box with Sika® Gun HD Item No. 452901

Sika® Application Gun



The Sika® Application Gun is the ideal dispenser for one-component windshield adhesives. It is based on the Milwaukee C18PCG but comes with a clear barrel and improved extrusion plunger, increasing the adhesive yield of unipacks.

Box contents: Sika® Application Gun, 2Ah 18V Li-ion rechargeable battery, charger with EU/CH cord, spare parts set, documentation.

AVAILABLE ITEMS

- Box with 220V EU/UK CTR300 version Item No. 425589
- Box with 220V EU/UK UP600 version Item No. 425591

Sika® CW Gun

Pressure Cup Gun for Sikagard® Cavity Waxes



The Sika® CW Gun is a high-end pneumatic pressure cup gun for spraying Sikagard® cavity waxes such as Sikagard®-6220 and Sikagard®-6250.

YOUR BENEFITS

- Screw for regulating material flow
- Built-in back-pressure valves
- Quick coupling system
- 2-Step trigger
- Extra-long and thin hose with round nozzle
- Equipped with an additional hook probe

AVAILABLE ITEMS

- Box with Sika® CW Gun Item No. 446095

Sika® UBC^{Plus} Gun

Vacuum Gun for Sikagard® Protective Coatings



The Sika® UBC Gun is an easy-to-use vacuum gun for spraying Sikagard® underbody and stone chip protection coatings out of a 1 liter can. The Sika® UBC^{Plus} Gun also contains a hose kit for using with Sikagard® cavity waxes.

YOUR BENEFITS

- Adjustable spray nozzle for a variety of textures
- Plug-and-Play mode

AVAILABLE ITEMS

- Box with Sika® UBC Gun Item No. 448197
- Box with Sika® UBC^{Plus} Gun + hose kit Item No. 448196

Sika® SCP Gun

Pressure Cup Gun for Sikagard® Protective Coatings



The Sika® SCP Gun is a high-end pneumatic pressure cup gun for spraying Sikagard® underbody and stone chip protection coatings out of a 1 liter can, such as Sikagard®-6060, Sikagard®-6440 and Sikagard®-6470.

YOUR BENEFITS

- Pressure control valve
- Screw for regulating material flow and spray air
- Fully automatic air-pressure relief
- Threadless can connection
- No extra screw needed for regulating spray air

AVAILABLE ITEMS

- Box with Sika® SCP Gun Item No. 446096

Sika® Cleaner-350 H

Hand Cleaning Tissues



For the easy removal of fresh, uncured polyurethane or primer from your hands. Gentle cleansing for your skin and other surfaces.

AVAILABLE ITEMS

- Box with 6 x 70 pc bucket Item No. 523490

Spare Mixer Tips for SikaPower®-4720

Spare Static Mixer Tips for SikaPower®-4720

AVAILABLE ITEMS

- Box with 14 x bag with 15 pieces Item No. 467658