

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaEmaco® S 5450 PG

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Repairing mortar

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS
Sanitetsveien 1
2013 Skjetten
Telephone : +47 67 06 79 00
E-mail address of person responsible for the SDS : kundeservice@no.sika.com

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.
Serious eye damage, Category 1 H318: Causes serious eye damage.
Specific target organ toxicity - single exposure, Category 3, Respiratory system H335: May cause respiratory irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms : 

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

Precautionary statements :	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	Prevention:	
	P271	Use only outdoors or in a well-ventilated area.
	P280	Wear protective gloves/ eye protection/ face protection.
	Response:	
	P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.	
	Disposal:	
	P501	Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

Cement (chromium reduced)

Additional Labelling

EUH208 Contains calcium aluminate sulfate. May produce an allergic reaction.

2.3 Other hazards

The content of soluble Chromium (VI) is not greater than 0,0002% in accordance with Annex XVII, Paragraph 47 of the EU Regulation 1907/2006.
The product reacts highly alkaline with water.

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Cement (chromium reduced)	65997-15-1 266-043-4	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system)	>= 25 - < 40
calcium dihydroxide	1305-62-0 215-137-3 01-2119475151-45-XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system)	>= 1 - < 2,5
calcium aluminate sulfate	12005-25-3 Not Assigned	Skin Sens. 1; H317	>= 0,1 - < 0,5
Substances with a workplace exposure limit :			
Quartz (SiO ₂)	14808-60-7 238-878-4		>= 40 - < 60
Fumes, silica	69012-64-2 273-761-1 01-2119486866-17-XXXX		>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024

Version 1.0

Print Date 26.11.2024

Date of last issue: -

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough
Respiratory disorder
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks : Causes skin irritation.
Causes serious eye damage.
May cause respiratory irritation.

irritant effects

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024

Version 1.0

Print Date 26.11.2024

Date of last issue: -

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses.
No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Quartz (SiO ₂)	14808-60-7	TWA (respirable dust)	0,05 mg/m ³ (Silica)	FOR-2011-12-06-1358
Further information: Substances considered to be carcinogenic				
		TWA (total dust)	0,3 mg/m ³ (Silica)	FOR-2011-12-06-1358
Fumes, silica	69012-64-2	TWA (respirable dust)	1,5 mg/m ³ (Silica)	FOR-2011-12-06-1358
calcium dihydroxide	1305-62-0	TWA (Respirable fraction)	1 mg/m ³	2017/164/EU
Further information: Indicative				
		STEL (Respirable fraction)	4 mg/m ³	2017/164/EU
		TWA (respirable dust)	1 mg/m ³	FOR-2011-12-06-1358
Further information: The EU has set an indicative limit value and/or a remark for this substance				
		STEL (respirable dust)	4 mg/m ³	FOR-2011-12-06-1358
Further information: Short Term Value is a value for the average concentration of a chemical in the breathing zone of a worker not to be exceeded in a specified reference period. The reference period is 15 minutes if no other reference periods are given., The EU has set an indicative limit value and/or a remark for this substance				

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

general dust value

Form of exposure	Peak-limit: excursion factor (category)	Value type	Control parameters	Basis
respirable dust		TWA	5 mg/m ³	FOR-2011-12-06-1358
total dust		TWA	10 mg/m ³	FOR-2011-12-06-1358

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

-
- | | | |
|--------------------------|---|---|
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed. |
| Skin and body protection | : | Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work. |
| Respiratory protection | : | In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. |

Environmental exposure controls

- | | | |
|----------------|---|--|
| General advice | : | Try to prevent the material from entering drains or water courses.
No special environmental precautions required. |
|----------------|---|--|

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- | | | |
|---------------------------------------|---|-------------------|
| Physical state | : | solid |
| Appearance | : | Amorphous powder |
| Colour | : | dark brown |
| Odour | : | characteristic |
| Melting point/ range / Freezing point | : | No data available |
| Boiling point/boiling range | : | No data available |
| Flammability (solid, gas) | : | No data available |

Upper/lower flammability or explosive limits

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024

Version 1.0

Print Date 26.11.2024

Date of last issue: -

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : 10
Concentration: 50 %

Viscosity

Viscosity, kinematic : Not applicable

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : No data available

Density : No data available

Bulk density : 1.500 kg/m³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:
No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024

Version 1.0

Print Date 26.11.2024

Date of last issue: -

(EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

14.4 Packing group

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 47: Cement (chromium reduced)

Number on list 75:

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (= > 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu- : Not applicable

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024
Date of last issue: -

Version 1.0

Print Date 26.11.2024

tants (recast)

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: < 0,01% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 0,01% w/w

Product registration number : 669683

Other regulations:

Note the Working Environment Act § 4-1 and § 4-2 on requirements for the employer to protect pregnant employees against discomfort and injury as a result of the work situation and the working environment.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.
H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H335 : May cause respiratory irritation.

Full text of other abbreviations

Eye Dam. : Serious eye damage
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation
STOT SE : Specific target organ toxicity - single exposure
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
FOR-2011-12-06-1358 : Norway. Occupational Exposure limits

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024

Version 1.0

Print Date 26.11.2024

Date of last issue: -

2017/164/EU / STEL	:	Short term exposure limit
2017/164/EU / TWA	:	Limit Value - eight hours
FOR-2011-12-06-1358 / TWA	:	Long term exposure limit
FOR-2011-12-06-1358 / STEL	:	Short term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Dam. 1	H318
STOT SE 3	H335

Classification procedure:

Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

NO / EN

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaEmaco® S 5450 PG



Revision Date: 26.11.2024

Version 1.0

Print Date 26.11.2024

Date of last issue: -
