SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Casco® Fix-It

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Norge AS Sanitetsveien 1 2013 Skjetten
Telephone	:	+47 67 06 79 00
E-mail address of person responsible for the SDS	:	kundeservice@no.sika.com

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements	:	H225	Highly flammable liquid and vapour.
		H315	Causes skin irritation.
		H319	Causes serious eye irritation.
		H336	May cause drowsiness or dizziness.

		H412	Harmful to aquatic life with long lasting effects.
Precautionary statements	:	P101	If medical advice is needed, have product container or label at hand.
		P102	Keep out of reach of children.
		Prevention:	
		P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
		P271	Use only outdoors or in a well-ventilated area.
		Response:	
		P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
		Disposal:	
		P501	Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:
ethyl acetate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
ethyl acetate	141-78-6 205-500-4 607-022-00-5 01-2119475103-46-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	>= 12 - <= 20
Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics	Not Assigned 920-750-0 01-2119473851-33-XXXX [corresponding group CAS 64742-49-0]	Flam. Liq. 2; H225 STOT SE 3; H336 (Central nervous system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411 EUH066	>= 8 - <= 12
Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane	Not Assigned 926-605-8 01-2119486291-36-XXXX	Flam. Liq. 2; H225 STOT SE 3; H336 (Central nervous system) Asp. Tox. 1; H304 Aquatic Chronic 2; H411 EUH066	>= 4 - <= 8
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics Contains: cyclohexane 2 %	Not Assigned 927-510-4 01-2119475515-33-XXXX [corresponding group CAS 64742-49-0]	Flam. Liq. 2; H225 Skin Irrit. 2; H315 STOT SE 3; H336 Asp. Tox. 1; H304 Aquatic Chronic 2; H411	>= 2 - <= 4

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms	:	Excessive lachrymation Erythema Dermatitis Loss of balance Vertigo See Section 11 for more detailed information on health effects and symptoms.
Risks	:	irritant effects Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Water High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not use a solid water stream as it may scatter and spread fire.
Hazardous combustion products	:	No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary

measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethyl acetate	141-78-6	STEL	400 ppm 1.468 mg/m3	2017/164/EU
	Further information: Indicative			
		TWA	200 ppm 734 mg/m3	2017/164/EU
		TWA	200 ppm 734 mg/m3	FOR-2011-12-06-1358
	Further information: The EU has set an indicative limit value and/or a remark for this substance			
		STEL	400 ppm 1.468 mg/m3	FOR-2011-12-06-1358
	Further information: Short Term Value is a value for the average concentration of a chemical in the breathing zone of a worker not to be exceeded in a specified reference period.The reference period is 15 minutes if no other reference periods are given., The EU has set an indicative limit value and/or a remark for this substance			
Hydrocarbons, C6, isoalkanes, <5% n-hexane	Not Assigned	TWA (Vapour)	50 mg/m3	FOR-2011-12-06-1358
		TWA (Mist and particles)	1 mg/m3	FOR-2011-12-06-1358
		TWA	50 ppm 275 mg/m3	FOR-2011-12-06-1358
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not Assigned	TWA (Vapour)	50 mg/m3	FOR-2011-12-06-1358
		TWA (Mist and particles)	1 mg/m3	FOR-2011-12-06-1358
		TWA	50 ppm 275 mg/m3	FOR-2011-12-06-1358

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	:	Safety glasses with side-shields conforming to EN166
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications. Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Respiratory protection	:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice	:	Prevent product from entering drains. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Form	:	paste
Colour	:	grey

Odour	:	hydrocarbon-like
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	7,4 %(V)
Lower explosion limit / Lower flammability limit	:	1,1 %(V)
Flash point	:	-10 °C
Auto-ignition temperature	:	200 °C
Decomposition temperature	:	No data available
pH	:	Not applicable substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic	:	90.000 - 130.000 mPa.s
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	99,9915 hPa
Density	:	ca. 1,13 g/cm3 (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1.600 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 23,3 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.800 mg/kg

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation
Not classified due to lack of data.

Respiratory sensitisation
Not classified due to lack of data.

Germ cell mutagenicity
Not classified due to lack of data.

Carcinogenicity
Not classified due to lack of data.

Reproductive toxicity
Not classified due to lack of data.

STOT - single exposure
May cause drowsiness or dizziness.

STOT - repeated exposure
Not classified due to lack of data.

Aspiration toxicity
Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties
Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics:

Toxicity to fish	:	LL50 (Oncorhynchus mykiss (rainbow trout)): > 13,4 mg/l Exposure time: 96 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues.

This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste Code	:	7051
European Waste Catalogue	:	15 01 10* packaging containing residues of or contaminated by dangerous substances
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	UN 1133
IMDG	:	UN 1133
IATA	:	UN 1133

14.2 UN proper shipping name

ADR	:	ADHESIVES
IMDG	:	ADHESIVES
IATA	:	Adhesives

14.3 Transport hazard class(es)

		Class	Subsidiary risks
ADR	:	3	
IMDG	:	3	
IATA	:	3	

14.4 Packing group

ADR

Packing group	:	III
Classification Code	:	F1
Labels	:	3
Tunnel restriction code	:	(E)

IMDG

Packing group	:	III
Labels	:	3
EmS Code	:	F-E, S-D

IATA (Cargo)

Packing instruction (cargo aircraft)	:	366
Packing instruction (LQ)	:	Y344
Packing group	:	III
Labels	:	Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft)	:	355
Packing instruction (LQ)	:	Y344
Packing group	:	III
Labels	:	Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries should be considered: Number on list 3 Number on list 40: ethyl acetate, Hydrocarbons, C7-C9, n-alkanes, isoalkanes, cyclics, Hydrocarbons, C6, isoalkanes, <5% n-hexane, Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics Number on list 75
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	:	Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c		FLAMMABLE LIQUIDS
34		Petroleum products: (a) gasolines and naphthas, (b) kerosenes (including jet fuels), (c) gas oils (including diesel fuels, home heating oils and gas oil blending streams),(d) heavy fuel oils (e) alternative fuels serving the same purposes and with similar properties as regards flammability and environmental hazards as the products referred to in points (a) to (d)
Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 37,94% w/w Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 37,94% w/w

Other regulations:

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225	:	Highly flammable liquid and vapour.
H304	:	May be fatal if swallowed and enters airways.
H315	:	Causes skin irritation.
H319	:	Causes serious eye irritation.
H336	:	May cause drowsiness or dizziness.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Asp. Tox.	:	Aspiration hazard
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Skin Irrit.	:	Skin irritation
STOT SE	:	Specific target organ toxicity - single exposure
2017/164/EU	:	Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
FOR-2011-12-06-1358	:	Norway. Occupational Exposure limits
2017/164/EU / STEL	:	Short term exposure limit
2017/164/EU / TWA	:	Limit Value - eight hours
FOR-2011-12-06-1358 / TWA	:	Long term exposure limit
FOR-2011-12-06-1358 / STEL	:	Short term exposure limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit

PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Flam. Liq. 2	H225	Based on product data or assessment
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
STOT SE 3	H336	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

NO / EN