



# TRAILER SANDWICH PANELS ADHESIVES SELECTOR GUIDE

# SikaForce® ADHESIVES SELECTOR GUIDE

Users and owners of truck-trailers require lightweight and durable vehicle bodies. At the same time manufacturers need to optimize the build rate and produce consistently high quality elements for their construction.

Whether it is for the production of sandwich panels, or for the body assembly, Sika is a partner to the global truck-trailer manufacturing industry, providing a range of state of the art adhesive technology solutions to assist manufacturers in meeting these challenges.



Adhesive	Type	Viscosity mixed	Open time	Press time	Application
SikaForce®-7710	2C-PUR	10,000 mPa.s	8 – 100 min.	25 – 230 min.	Multi-purpose adhesive for sandwich panel production
SikaForce®-7712	2C/3C-PUR	4,000 mPa.s	12 – 110 min.	30 – 160 min.	Low viscosity adhesive for sandwich panel production. Used as a 2C-PUR or 3C-PUR
SikaForce®-7717	2C-PUR	5,000 mPa.s	60 min.	100 min. (can be accelerated with heat)	Heat activated adhesive for fast curing and rapid production of panels
SikaForce®-7723	2C-PUR	6,500 mPa.s	150 min.	300 min.	Long open time adhesive to allow time for complex panels
SikaForce®-7720	2C-PUR	Paste-like 200,000 mPa.s	60 – 105 min.	150 – 230 min.	White high strength non-sagging adhesive for body assembly bonding
SikaForce®-7722	2C-PUR	Paste-like 140,000 mPa.s	24 – 105 min.	60 – 230 min.	Beige cost optimized non-sagging adhesive for body assembly bonding
SikaForce®-7724	2C-PUR	Gel	50 – 70 min.	100 – 210 min.	Gelling adhesive for body assembly bonding

Our most current General Sales Conditions shall apply. Please consult the most current local Product Data Sheet prior to any use.



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