

Version 1.1

Print Date 03.03.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

: SikaForce[®]-300 Primer

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Norge AS
		Sanitetsveien 1
		2013 Skjetten
Telephone	:	+47 67 06 79 00
E-mail address of person	:	kundeservice@no.sika.com
responsible for the SDS		

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Aerosols, Category 1	H222: Extremely flammable aerosol. H229: Pressurised container: May burst if heated.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through pro- longed or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Cat- egory 3	H412: Harmful to aquatic life with long lasting ef- fects.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Labelling (REGULATION (EC) No 1272/2008)



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2.2 Label elements

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Hazard pictograms Signal word Danger 1 H222 Extremely flammable aerosol. Hazard statements ÷ H229 Pressurised container: May burst if heated. H312 + H332 Harmful in contact with skin or if inhaled. Causes skin irritation. H315 H319 Causes serious eye irritation. H335 May cause respiratory irritation. May cause damage to organs through prolonged H373 or repeated exposure if inhaled. H412 Harmful to aquatic life with long lasting effects. If medical advice is needed, have product P101 Precautionary statements : container or label at hand. P102 Keep out of reach of children. Prevention: P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smokina. P211 Do not spray on an open flame or other ignition source. P251 Do not pierce or burn, even after use. Do not breathe dust or mist. P260 P271 Use only outdoors or in a well-ventilated area. Storage: P410 + P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/ 122 °F. Disposal: P501 Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

reaction mass of ethylbenzene and xylene

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878 SikaForce®-300 Primer



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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
reaction mass of ethylbenzene and xylene	Not Assigned 905-588-0 01-2119488216-32- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 60 - < 80
isobutane	75-28-5 200-857-2 01-2119485395-27- XXXX	Flam. Gas 1A; H220	>= 1 - < 2,5
Substances with a workplace expos	sure limit :		
propane	74-98-6 200-827-9 01-2119486944-21- XXXX	Flam. Gas 1A; H220	>= 20 - < 25
butane	106-97-8 203-448-7 01-2119474691-32- XXXX	Flam. Gas 1A; H220	>= 10 - < 20

For explanation of abbreviations see section 16.



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SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms :	Cough Respiratory disorder Excessive lachrymation Erythema Headache Dermatitis Skin disorders See Section 11 for more detailed information on health effects and symptoms.
Risks :	irritant effects Harmful in contact with skin or if inhaled. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure if inhaled.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	:	Treat symptomatically.
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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media	:	Water spray jet Dry powder Foam Carbon dioxide (CO2)
Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Hazardous combustion prod-	:	No hazardous combustion products are known
ucts		

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment.
		Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Avoid exceeding the given occupational exposure limits (see
		section 8).
		Do not get in eyes, on skin, or on clothing.
		For personal protection see section 8.
		Smoking, eating and drinking should be prohibited in the ap-

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *		
reaction mass of ethylbenzene and xy- lene	Not Assigned	TWA	50 ppm 221 mg/m3	2000/39/EC		
	Further information: Identifies the possibility of significant uptake through the skin, Indicative					
	STEL 100 ppm 2000/ 442 mg/m3					
		TWA	25 ppm 108 mg/m3	FOR-2011-12- 06-1358		
	Further information: Chemicals that can be absorbed through the					

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878



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	skin.			
propane	74-98-6	TWA	500 ppm 900 mg/m3	FOR-2011-12- 06-1358
butane	106-97-8	TWA	250 ppm 600 mg/m3	FOR-2011-12- 06-1358

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment Eye/face protection Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications. Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min. Skin and body protection Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Respiratory protection In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. organic vapor (Type A) and particulate filter A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm P1: Inert material; P2, P3: hazardous substances Ensure adequate ventilation, especially in confined areas. When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. **Environmental exposure controls**

General advice Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Physical state Appearance Colour	:	aerosol Aerosol containing a liquefied gas various	
Odour	:	solvent-like	
Melting point/ range / Freez- ing point	:	No data available	
Boiling point/boiling range	:	No data available	
Flammability	:	Extremely flammable aerosol.	
Upper/lower flammability or	ext	blosive limits	
Upper explosion limit / Upper flammability limit	:	7,0 %(V)	
Lower explosion limit / Lower flammability limit	:	1,1 %(V)	
Flash point	:	< 0 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	Not applicable substance/mixture is non-soluble (in water)	
Viscosity			
Viscosity, dynamic	:	not determined	
Viscosity, kinematic	:	Not applicable	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	<u>:</u>	8300 hPa	
C_{0} (NO_{10}) 10000010974			0/17

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Density	: ca. 0,70 g/cm3 (20 °C)	
Bulk density	: Not applicable	
Relative vapour density	: No data available	
Particle characteristics	: No data available	
9.2 Other information		
No data available		

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous	reactio	ns
Hazardous reactions	:	Stable under recommended storage conditions.
10.4 Conditions to avoid		
Conditions to avoid	:	Heat, flames and sparks.
10.5 Incompatible materials		
Materials to avoid	:	Strong oxidizing agents

10.6 Hazardous decomposition products

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful in contact with skin or if inhaled.



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Components:

reaction mass of ethylbenzene and xylene: Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction mass of ethylbenzene and xylene:

Toxicity to fish (Chronic tox- : icity)	NOEC: > 1,3 mg/l Exposure time: 56 d Species: Oncorhynchus mykiss (rainbow trout)
Toxicity to daphnia and other :	NOEC: 1.17 mg/l

roxicity to dapririla and other	•	NOEC. 1, 17 mg/l
aquatic invertebrates (Chron-		Exposure time: 7 d
ic toxicity)		Species: Daphnia (water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components consid- ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
		levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-	:	An environmental hazard cannot be excluded in the event of
mation		unprofessional handling or disposal.
		Harmful to aquatic life with long lasting effects.

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Global warming potential

Assessment Report of the Intergovernmental Panel on Climate Change (IPCC) of the United Nations Framework Convention on Climate Change (UNFCCC)

Components:

propane:

20-year global warming potential: 0,072 100-year global warming potential: 0,02 500-year global warming potential: 0,006 Atmospheric lifetime: 0,036 yr Radiative efficiency: 0 Wm2ppb Further information: Miscellaneous compounds

butane:

20-year global warming potential: 0,022 100-year global warming potential: 0,006 500-year global warming potential: 0,002 Atmospheric lifetime: 0,019 yr Radiative efficiency: 0 Wm2ppb Further information: Miscellaneous compounds

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	 The generation of waste should be avoided or minimized wherever possible.
	Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
	Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Waste Code	: 7051

SECTION 14: Transport information

14.1 UN number or ID number

	50
IATA : UN 19	50
IMDG : UN 19	50
ADR : UN 19	50

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14.2 UN proper shipping name				
ADR	:	AEROSOLS		
IMDG	:	AEROSOLS		
ΙΑΤΑ	:	Aerosols, flamm	nable	
14.3 Transport hazard class(es)				
		Class	Subsidiary risks	
ADR	:	2	2.1	
IMDG	:	2.1		
ΙΑΤΑ	:	2.1		
14.4 Packing group				
ADR Packing group Classification Code Labels Tunnel restriction code		Not assigned by 5F 2.1 (D)	y regulation	
IMDG Packing group Labels EmS Code	:	Not assigned by 2.1 F-D, S-U	y regulation	
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels		203 Y203 Not assigned by Flammable Gas		
IATA (Passenger) Packing instruction (passen- ger aircraft)	:	203		
Packing instruction (LQ) Packing group Labels	:	Y203 Not assigned by Flammable Gas		
14.5 Environmental hazards				
ADR Environmentally hazardous	:	no		
IMDG Marine pollutant	:	no		
IATA (Passenger) Environmentally hazardous	:	no		
IATA (Cargo) Environmentally hazardous	:	no		

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14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable Schedules of Toxic Chemicals and Precursors

REACH Information:	
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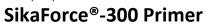
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or

All substances contained in our Products are

- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the fol- lowing entries should be considered: Number on list 75
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollu- tants (recast)	:	Not applicable
Regulation (EU) No 649/2012 of the European Parlia- ment and the Council concerning the export and import of dangerous chemicals	:	Not applicable

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Seveso III: Directive 2012/18/EU jor-accident hazards involving da P3a	of the European Parliament and of the Co ngerous substances. FLAMMABLE AEROSOLS	uncil on the control of ma-
Volatile organic compounds :	Law on the incentive tax for volatile orga (VOCV) Volatile organic compounds (VOC) conte	·
	Directive 2010/75/EU of 24 November 20 livestock rearing emissions (integrated p and control) Volatile organic compounds (VOC) conte	ollution prevention

Product registration number : 668799

Other regulations:

75/324/EEC

Note the Working Environment Act § 4-1 and § 4-2 on requirements for the employer to protect pregnant employees against discomfort and injury as a result of the work situation and the working environment.

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H220	Extremely flammable gas.	
H226	Flammable liquid and vapour.	
H304	May be fatal if swallowed and enters airways.	
H312	Harmful in contact with skin.	
H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H332	Harmful if inhaled.	
H335	May cause respiratory irritation.	
H373	May cause damage to organs through prolonged or repeated exposure if inhaled.	
H412	Harmful to aquatic life with long lasting effects.	
Full text of other abbreviations		

Acute Tox. : Acute toxicity

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Aquatic Chronic Asp. Tox. Eye Irrit. Flam. Gas Flam. Liq. Skin Irrit. STOT RE STOT SE 2000/39/EC FOR-2011-12-06-1358 2000/39/EC / TWA 2000/39/EC / STEL FOR-2011-12-06-1358 /		Long-term (chronic) aquatic hazard Aspiration hazard Eye irritation Flammable gases Flammable liquids Skin irritation Specific target organ toxicity - repeated exposure Specific target organ toxicity - single exposure Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values Norway. Occupational Exposure limits Limit Value - eight hours Short term exposure limit Long term exposure limit
TWA	•	
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
ΙΑΤΑ	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:		Classification procedure:
Aerosol 1	H222, H229	Based on product data or assessment
Acute Tox. 4	H332	Calculation method
Acute Tox. 4	H312	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method

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STOT SE 3 STOT RE 2	H335 H373	Calculation method	
Aquatic Chronic 3	H412	Calculation method	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

NO / EN