according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaFlow®-648 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Product is not intended for consumer use, Epoxy-

Cementitious system, Grouting mortar

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS

Sanitetsveien 1 2013 Skjetten

Telephone : +47 67 06 79 00

E-mail address of person responsible for the SDS

kundeservice@no.sika.com

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Cat- H411: Toxic to

egory 2

H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms





Signal word : Warning

Hazard statements : H315 Causes skin irritation.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika

SikaFlow®-648 Part A

H317 May cause an allergic skin reaction.
H319 Causes serious eve irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face

protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P391 Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxi)phenyl]propane

Reaction mass of isomers of epoxy resin BFDGE

reaction products of 2.2-dimethylpropane- 1,3-diol with 1-chloro-2,3-epoxypropane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3- epoxipropoxi)phenyl]propane	1675-54-3 216-823-5 01-2119456619-26- XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Eye Irrit. 2; H319 >= 5 % specific concentration limit Skin Irrit. 2; H315 >= 5 %	>= 40 - < 60
Reaction mass of isomers of epoxy resin BFDGE	Not Assigned 701-263-0 01-2119454392-40- XXXX	Skin Irrit. 2; H315 Skin Sens. 1A; H317 Aquatic Chronic 2; H411	>= 20 - < 25
reaction products of 2,2-dimethylpropane- 1,3-diol with 1-chloro-2,3-epoxypropane	Not Assigned 701-333-0 01-2120759332-55- XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 10 - < 20

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

Immediately flush eye(s) with plenty of water. In case of eye contact

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

Erythema Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Risks irritant effects

sensitising effects

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

In case of fire, use water/water spray/water jet/carbon diox-Suitable extinguishing media

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Do not allow run-off from fire fighting to enter drains or water

courses.

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Date of last issue: 05.05.2025

smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid Appearance viscous Colour clear

Odour characteristic

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range No data available

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit / Lower flammability limit No data available

> 97 °C Flash point

Method: closed cup

Auto-ignition temperature No data available

Decomposition temperature No data available

7 - 9 рН

Concentration: 100 %

Viscosity

Viscosity, kinematic No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,1 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

reaction products of 2,2-dimethylpropane- 1,3-diol with 1-chloro-2,3-epoxypropane:

Acute oral toxicity : LD50 (Rat): 3.595 mg/kg

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg

Method: OECD Test Guideline 402

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment The substance/mixture does not contain components consid-

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l

Exposure time: 48 h

Reaction mass of isomers of epoxy resin BFDGE:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 2,54 mg/l

Exposure time: 96 h

Toxicity to daphnia and other :

aquatic invertebrates

LC50 (Daphnia magna (Water flea)): 2,55 mg/l

Exposure time: 48 h

Toxicity to algae/aguatic

plants

: EC50 (algae): 1,8 mg/l Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

European Waste Catalogue : 20 01 27* paint, inks, adhesives and resins containing dan-

gerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated

by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

IMDG : UN 3082 IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(epoxy resin)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(epoxy resin)

IATA : Environmentally hazardous substance, liquid, n.o.s.

(epoxy resin)

14.3 Transport hazard class(es)

Class Subsidiary risks

 ADR
 : 9

 IMDG
 : 9

 IATA
 : 9

14.4 Packing group

ADR

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

IMDG

Packing group : III Labels : 9

EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo : 964

aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

IATA (Passenger)

Packing instruction (passen: 964

ger aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : no

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

REACH Information:

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

: Not applicable

All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

- excluded from the regulation, and/or

- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 3

Number on list 75

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu- : Not applicable

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaFlow®-648 Part A



Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

tants (recast)

Regulation (EU) No 649/2012 of the European Parlia-

: Not applicable

ment and the Council concerning the export and import

of dangerous chemicals

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of ma-

jor-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: <= 3% w/w

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control)

Volatile organic compounds (VOC) content: < 0,01% w/w

Other regulations:

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.

H411 : Toxic to aquatic life with long lasting effects.
H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road Chemical Abstracts Service Derived no-effect level

EC50 : Half maximal effective concentration

CAS DNEL

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika ®

SikaFlow®-648 Part A

Revision Date: 04.06.2025 Version 3.0 Print Date 04.06.2025

Date of last issue: 05.05.2025

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

NO / EN