

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## SikaFlow®-648 Part B



Revision Date: 04.06.2025  
Date of last issue: 24.06.2024

Version 1.1

Print Date 04.06.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : SikaFlow®-648 Part B

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Product is not intended for consumer use, Epoxy-Cementitious system, Grouting mortar

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS  
Sanitetsveien 1  
2013 Skjetten  
Telephone : +47 67 06 79 00  
E-mail address of person : kundeservice@no.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Short-term (acute) aquatic hazard, Category 1	H400: Very toxic to aquatic life.
Long-term (chronic) aquatic hazard, Category 1	H410: Very toxic to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



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Signal word	:	Danger
Hazard statements	:	H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H410 Very toxic to aquatic life with long lasting effects.
Supplemental Hazard Statements	:	EUH071 Corrosive to the respiratory tract.
Precautionary statements	:	<b>Prevention:</b> P273 Avoid release to the environment. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.  <b>Response:</b> P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. P391 Collect spillage.

### Hazardous components which must be listed on the label:

Fatty acids, tall-oil, reaction products with tetraethylenepentamine  
Amines, polyethylenepoly-, triethylenetetramine fraction  
3,6,9-triazaundecamethylenediamine  
Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Fatty acids, tall-oil, reaction products with tetraethylenepentamine	68953-36-6 273-201-6 01-2119487006-38-XXXX [covered by CAS 1226892-45-0]	Skin Corr. 1C; H314 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410  M-Factor (Acute aquatic toxicity): 10 M-Factor (Chronic aquatic toxicity): 1	>= 40 - < 60
Amines, polyethylenepoly-, triethylenetetramine fraction Contains: 2-(2-aminoethylamino)ethanol <= 0,3 %	90640-67-8 292-588-2 01-2119487919-13-XXXX	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 3; H412 EUH071  Acute toxicity estimate  Acute oral toxicity: 1.716 mg/kg Acute dermal toxicity: 1.465 mg/kg	>= 25 - < 40
2,4,6-tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol <= 15 %	90-72-2 202-013-9 01-2119560597-27-XXXX	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319  Acute toxicity estimate  Acute oral toxicity: 1.999 mg/kg	>= 10 - < 20

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3,6,9-triazaundecamethylenediamine	112-57-2 203-986-2 01-2119487290-37-XXXX (covered by CAS 90640-66-7)	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 2; H411  Acute toxicity estimate  Acute oral toxicity: 1.716,2 mg/kg Acute dermal toxicity: 1.260 mg/kg	>= 5 - < 10
Fatty acids, C18-unsatd., dimers, reaction products with N,N-dimethyl-1,3-propanediamine and 1,3-propanediamine	162627-17-0 Not Assigned 01-2119970640-38-XXXX	Skin Sens. 1A; H317	>= 0,1 - < 0,5

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.

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Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- |          |   |   |
|----------|---|---|
| Symptoms | : | Allergic reactions<br>Dermatitis<br>See Section 11 for more detailed information on health effects and symptoms.                  |
| Risks    | : | May cause an allergic skin reaction.<br>Causes serious eye damage.<br>Causes severe burns.<br>Corrosive to the respiratory tract. |
|          |   | Health injuries may be delayed.<br>corrosive effects<br>sensitising effects   |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |   |                        |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- |                              |   |  |
|------------------------------|---|--|
| Suitable extinguishing media | : | In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction. |
|------------------------------|---|--|

### 5.2 Special hazards arising from the substance or mixture

- |                                       |   |   |
|---------------------------------------|---|---|
| Specific hazards during fire-fighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products         | : | No hazardous combustion products are known                                |

### 5.3 Advice for firefighters

- |   |   |   |
|---|---|---|
| Special protective equipment for firefighters | : | In the event of fire, wear self-contained breathing apparatus.  |
| Further information                           | : | Collect contaminated fire extinguishing water separately. This must not be discharged into drains.<br>Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |

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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

#### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.

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### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

#### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-

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sealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water  
Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

#### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state : liquid  
Appearance : viscous  
Colour : yellow  
  
Odour : amine-like

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

#### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : 9 - 9,9  
Concentration: 100 %

#### Viscosity

Viscosity, kinematic : No data available

#### Solubility(ies)

Water solubility : No data available

Partition coefficient: n- : No data available



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octanol/water

Vapour pressure : 0,01 hPa

Density : ca. 1,1 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

:  
No hazardous decomposition products are known.

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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified due to lack of data.

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### Components:

#### **Amines, polyethylenepoly-, triethylenetetramine fraction:**

Acute oral toxicity : LD50 Oral (Rat): 1.716 mg/kg  
Acute toxicity estimate: 1.716 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.465 mg/kg  
Acute toxicity estimate: 1.465 mg/kg  
Method: Calculation method

#### **2,4,6-tris(dimethylaminomethyl)phenol:**

Acute oral toxicity : LD50 (Rat): > 1.999 mg/kg  
Remarks: Harmful if swallowed.  
Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

#### **3,6,9-triazaundecamethylenediamine:**

Acute oral toxicity : LD50 Oral (Rat): 1.716,2 mg/kg  
Acute toxicity estimate: 1.716,2 mg/kg  
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 1.260 mg/kg  
Acute toxicity estimate: 1.260 mg/kg  
Method: Calculation method

### **Skin corrosion/irritation**

Causes severe burns.

### Components:

#### **2,4,6-tris(dimethylaminomethyl)phenol:**

Species : Rabbit  
Assessment : Corrosive  
Method : OECD Test Guideline 404

Assessment : irritating  
Remarks : Annex VI - Harmonised  
REGULATION (EC) No 1272/2008

### **Serious eye damage/eye irritation**

Causes serious eye damage.

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### Components:

#### **2,4,6-tris(dimethylaminomethyl)phenol:**

Species	:	Rabbit
Assessment	:	Causes serious eye damage.
Assessment	:	irritating
Remarks	:	Annex VI - Harmonised REGULATION (EC) No 1272/2008

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

Corrosive to the respiratory tract.

#### **STOT - repeated exposure**

Not classified due to lack of data.

#### **Aspiration toxicity**

Not classified due to lack of data.

### **11.2 Information on other hazards**

#### **Endocrine disrupting properties**

##### Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
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### SECTION 12: Ecological information

#### 12.1 Toxicity

##### Components:

##### **Fatty acids, tall-oil, reaction products with tetraethylenepentamine:**

M-Factor (Acute aquatic toxicity) : 10

M-Factor (Chronic aquatic toxicity) : 1

#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

##### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Endocrine disrupting properties

##### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### 12.7 Other adverse effects

##### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Very toxic to aquatic life with long lasting effects.

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

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**Product** : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**Waste Code** : 7135

### SECTION 14: Transport information

#### 14.1 UN number or ID number

**ADR** : UN 3267  
**IMDG** : UN 3267  
**IATA** : UN 3267

#### 14.2 UN proper shipping name

**ADR** : CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.  
(Amines, polyethylenepoly-, triethylenetetramine fraction, Fatty acids, tall-oil, reaction products with tetraethylenepentamine)  
**IMDG** : CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S.  
(Amines, polyethylenepoly-, triethylenetetramine fraction, Fatty acids, tall-oil, reaction products with tetraethylenepentamine)  
**IATA** : Corrosive liquid, basic, organic, n.o.s.  
(Amines, polyethylenepoly-, triethylenetetramine fraction, Fatty acids, tall-oil, reaction products with tetraethylene-pentamine)

#### 14.3 Transport hazard class(es)

	Class	Subsidiary risks
<b>ADR</b>	: 8	
<b>IMDG</b>	: 8	
<b>IATA</b>	: 8	

#### 14.4 Packing group

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### ADR

Packing group : II  
Classification Code : C7  
Hazard Identification Number : 80  
Labels : 8  
Tunnel restriction code : (E)

### IMDG

Packing group : II  
Labels : 8  
EmS Code : F-A, S-B

### IATA (Cargo)

Packing instruction (cargo aircraft) : 855  
Packing instruction (LQ) : Y840  
Packing group : II  
Labels : Corrosive

### IATA (Passenger)

Packing instruction (passenger aircraft) : 851  
Packing instruction (LQ) : Y840  
Packing group : II  
Labels : Corrosive

## 14.5 Environmental hazards

### ADR

Environmentally hazardous : yes

### IMDG

Marine pollutant : yes

### IATA (Passenger)

Environmentally hazardous : yes

### IATA (Cargo)

Environmentally hazardous : yes

## 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

## 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable  
Schedules of Toxic Chemicals and Precursors

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REACH Information: All substances contained in our Products are

- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E1 ENVIRONMENTAL HAZARDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,11% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0,11% w/w

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### Other regulations:

Note the Working Environment Act § 4-1 and § 4-2 on requirements for the employer to protect pregnant employees against discomfort and injury as a result of the work situation and the working environment.

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation)



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MARPOL	:	period) International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Skin Corr. 1B	H314
Eye Dam. 1	H318
Skin Sens. 1	H317
Aquatic Acute 1	H400
Aquatic Chronic 1	H410

#### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

NO / EN