

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Casco® Universal Kraft



Revision Date: 03.12.2025
Date of last issue: 03.03.2025

Version 4.2

Print Date 05.12.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Casco® Universal Kraft

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS
Sanitetsveien 1
2013 Skjetten
Telephone : +47 67 06 79 00
E-mail address of person responsible for the SDS : kundeservice@no.sika.com

1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements	H225	Highly flammable liquid and vapour.
	H319	Causes serious eye irritation.
	H336	May cause drowsiness or dizziness.

Supplemental Hazard Statements	: EUH066	Repeated exposure may cause skin dryness or cracking.
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Precautionary statements	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	Prevention:	
	P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
	P271	Use only outdoors or in a well-ventilated area.
	Response:	
	P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
	Disposal:	
	P501	Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

ethyl acetate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
ethyl acetate	141-78-6 205-500-4 607-022-00-5 01-2119475103-46-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	>= 40 - < 60

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acetone	67-64-1 200-662-2 606-001-00-8 01-2119471330-49-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	>= 20 - < 25
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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation
Erythema
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects

Causes serious eye irritation.
May cause drowsiness or dizziness.
Repeated exposure may cause skin dryness or cracking.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : Water

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products
- Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethyl acetate	141-78-6	STEL	400 ppm 1.468 mg/m ³	2017/164/EU
		Further information: Indicative		
		TWA	200 ppm 734 mg/m ³	2017/164/EU
		TWA	200 ppm 734 mg/m ³	FOR-2011-12-06-1358

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	Further information: The EU has set an indicative limit value and/or a remark for this substance			
		STEL	400 ppm 1.468 mg/m ³	FOR-2011-12-06-1358
	Further information: Short Term Value is a value for the average concentration of a chemical in the breathing zone of a worker not to be exceeded in a specified reference period. The reference period is 15 minutes if no other reference periods are given., The EU has set an indicative limit value and/or a remark for this substance			
acetone	67-64-1	TWA	500 ppm 1.210 mg/m ³	2000/39/EC
	Further information: Indicative			
		TWA	125 ppm 295 mg/m ³	FOR-2011-12-06-1358
	Further information: The EU has set an indicative limit value and/or a remark for this substance			

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in par-

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ticular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : white, translucent
Odour : characteristic

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : 11,5 %(V)

Lower explosion limit / Lower flammability limit : 2,1 %(V)

Flash point : -19 °C
Method: closed cup

Auto-ignition temperature : 427 °C

Decomposition temperature : No data available

pH : Not applicable
substance/mixture is non-polar/aprotic

Viscosity

Viscosity, kinematic : > 7 mm²/s (40 °C)

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

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Vapour pressure : 99,9915 hPa
Density : 1 g/cm³ (20 °C)
Relative vapour density : No data available
Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.
Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:
No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

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Acute inhalation toxicity : LC50 (Rat): ca. 1.600 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

acetone:

Acute oral toxicity : LD50 Oral (Rat): 5.800 mg/kg

Acute inhalation toxicity : LC50 (Rat): 76 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): 20.000 mg/kg

Skin corrosion/irritation

Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to

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REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

acetone:

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 530 mg/l
Exposure time: 96 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

- Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
- Waste Code : 7051
- European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances
- Contaminated packaging : 15 01 10* packaging containing residues of or contaminated by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

- ADR : UN 1133
- IMDG : UN 1133
- IATA : UN 1133

14.2 UN proper shipping name

- ADR : ADHESIVES
- IMDG : ADHESIVES
- IATA : Adhesives

14.3 Transport hazard class(es)

- | | Class | Subsidiary risks |
|------|-------|------------------|
| ADR | : 3 | |
| IMDG | : 3 | |
| IATA | : 3 | |

14.4 Packing group

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ADR

Packing group : II
Classification Code : F1
Hazard Identification Number : 33
Labels : 3
Tunnel restriction code : (D/E)

IMDG

Packing group : II
Labels : 3
EmS Code : F-E, S-D

IATA (Cargo)

Packing instruction (cargo aircraft) : 364
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

IATA (Passenger)

Packing instruction (passenger aircraft) : 353
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

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REACH Information:	All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: Number on list 3 Number on list 75
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals	: Not applicable
Regulation (EU) 2019/1148 on the marketing and use of explosives precursors This product is regulated by Regulation (EU) 2019/1148: all suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point.	: acetone (ANNEX II)
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. P5c	FLAMMABLE LIQUIDS
Volatile organic compounds	: Law on the incentive tax for volatile organic compounds (VOCV) Volatile organic compounds (VOC) content: 82,19% w/w Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 82,19% w/w

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Other regulations:

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225 : Highly flammable liquid and vapour.
H319 : Causes serious eye irritation.
H336 : May cause drowsiness or dizziness.

Full text of other abbreviations

Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
STOT SE : Specific target organ toxicity - single exposure
2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first list of indicative occupational exposure limit values
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
FOR-2011-12-06-1358 : Norway. Occupational Exposure limits
2000/39/EC / TWA : Limit Value - eight hours
2017/164/EU / STEL : Short term exposure limit
2017/164/EU / TWA : Limit Value - eight hours
FOR-2011-12-06-1358 / TWA : Long term exposure limit
FOR-2011-12-06-1358 / STEL : Short term exposure limit
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL : Occupational Exposure Limit
PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration
REACH : Regulation (EC) No 1907/2006 of the European Parliament

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and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 2 H225
Eye Irrit. 2 H319
STOT SE 3 H336

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

NO / EN