

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Sikasil® IG-25 HM Plus Part B

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Catalyst for 2 Comp. sealants/adhesives., Sealing system

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Norge AS  
Sanitetsveien 1  
2013 Skjetten  
Telephone : +47 67 06 79 00  
E-mail address of person : kundeservice@no.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

Giftinformasjonen: 22 59 13 00

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - repeated exposure, Category 1	H372: Causes damage to organs through prolonged or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H302 Harmful if swallowed.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

- |      |  |
|------|--|
| H372 | Causes damage to organs through prolonged or repeated exposure if inhaled. |
| H412 | Harmful to aquatic life with long lasting effects.                         |

Precautionary statements : **Prevention:**

- |      |  |
|------|--|
| P260 | Do not breathe mist or vapours.                          |
| P264 | Wash skin thoroughly after handling.                     |
| P273 | Avoid release to the environment.                        |
| P280 | Wear protective gloves/ eye protection/ face protection. |

**Response:**

- |                           |  |
|---------------------------|--|
| P305 + P351 + P338 + P310 | IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor. |
| P314                      | Get medical advice/ attention if you feel unwell.  |

**Hazardous components which must be listed on the label:**

4,4,7,7-tetraethoxy-3,8-dioxo-4,7-disiladecane  
N-[3-(triethoxysilyl)propyl]ethylenediamine

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
4,4,7,7-tetraethoxy-3,8-dioxo-4,7-disiladecane	16068-37-4 240-212-2 01-2120764364-51-XXXX	Acute Tox. 3; H301 Acute Tox. 4; H312 STOT RE 1; H372 Aquatic Chronic 3; H412  Acute toxicity estimate  Acute oral toxicity: 161 mg/kg Acute dermal toxicity: 1.971 mg/kg	>= 20 - < 25
N-[3-(triethoxysilyl)propyl]ethylenediamine Contains: N,N'-bis[3-(triethoxysilyl)propyl]ethylenediamine >= 3 - <= 5 % N1,N1-Bis[3-(triethoxysilyl)propyl]-1,2-ethanediamine >= 3 - <= 5 % di-aminoethylaminopropyltetraethoxydisiloxane >= 3 - <= 5 %	5089-72-5 225-806-1 01-2120767929-30-XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317	>= 10 - < 20
tetraethyl silicate	78-10-4 201-083-8 014-005-00-0 01-2119496195-28-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Eye Irrit. 2; H319 STOT SE 3; H335	>= 5 - < 10

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

1,2-Bis(triethoxysilyl)ethene	87061-56-1 Not Assigned	Acute Tox. 3; H301 Acute Tox. 4; H312 Aquatic Chronic 3; H412 EUH071 <hr/> Acute toxicity estimate  Acute oral toxicity: 161 mg/kg Acute dermal toxicity: 1.971 mg/kg	$\geq 5 - < 10$
-------------------------------	----------------------------	---	-----------------

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

<p>Silicic acid (H<sub>4</sub>SiO<sub>4</sub>), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane</p>	<p>93925-42-9 300-344-4 01-2119560586-30-XXXX</p>	<p>Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 Eye Dam. 1; H318 Muta. 2; H341 Repr. 1B; H360FD STOT SE 1; H370 STOT RE 1; H372 Aquatic Chronic 3; H412</p> <hr/> <p>specific concentration limit Repr. 1B; H360FD ≥ 0,6 %</p> <hr/> <p>specific concentration limit Muta. 2; H341 ≥ 2 %</p> <hr/> <p>specific concentration limit STOT SE 1; H370 ≥ 20 %</p> <hr/> <p>specific concentration limit STOT SE 2; H371 ≥ 2 %</p> <hr/> <p>specific concentration limit STOT RE 1; H372 ≥ 20 %</p> <hr/> <p>specific concentration limit STOT RE 2; H373 ≥ 2 %</p> <hr/> <p>Acute toxicity estimate</p> <p>Acute oral toxicity: 1.000 mg/kg</p>	<p>≥ 0,25 - &lt; 0,3</p>
--	---	---	--------------------------

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

For explanation of abbreviations see section 16.

---

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- |                         |   |   |
|-------------------------|---|---|
| General advice          | : | Move out of dangerous area.<br>Consult a physician.<br>Show this safety data sheet to the doctor in attendance.   |
| If inhaled              | : | Move to fresh air.<br>Consult a physician after significant exposure.   |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.<br>Wash off with soap and plenty of water.<br>If symptoms persist, call a physician.  |
| In case of eye contact  | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.<br>In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.<br>Continue rinsing eyes during transport to hospital.<br>Remove contact lenses.<br>Keep eye wide open while rinsing. |
| If swallowed            | : | Do not induce vomiting without medical advice.<br>Rinse mouth with water.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.   |

#### 4.2 Most important symptoms and effects, both acute and delayed

- |          |   |   |
|----------|---|---|
| Symptoms | : | Gastrointestinal discomfort<br>Allergic reactions<br>Excessive lachrymation<br>Erythema<br>Dermatitis<br>See Section 11 for more detailed information on health effects and symptoms.   |
| Risks    | : | irritant effects<br>sensitising effects<br><br>Harmful if swallowed.<br>Causes skin irritation.<br>May cause an allergic skin reaction.<br>Causes serious eye damage.<br>Causes damage to organs through prolonged or repeated exposure if inhaled. |

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

---

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025  
Date of last issue: 03.03.2025

Version 5.2

Print Date 03.09.2025

section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
tetraethyl silicate	78-10-4	TWA	5 ppm 44 mg/m <sup>3</sup>	2017/164/EU
Further information: Indicative				
		TWA	5 ppm 44 mg/m <sup>3</sup>	FOR-2011-12-06-1358
Silicic acid (H <sub>4</sub> SiO <sub>4</sub> ), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane	93925-42-9	TWA	0,1 mg/m <sup>3</sup> (Tin)	FOR-2011-12-06-1358
Further information: Chemicals that can be absorbed through the skin.				
		STEL	0,2 mg/m <sup>3</sup> (Tin)	FOR-2011-12-06-1358



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethanol	64-17-5	TWA	500 ppm 950 mg/m <sup>3</sup>	FOR-2011-12-06-1358

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

## 8.2 Exposure controls

### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

### Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

---

### SECTION 9: Physical and chemical properties

#### 9.1 Information on basic physical and chemical properties

Physical state : solid  
Form : paste  
Colour : dark grey, black  
Odour : very faint

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

#### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 8 - 10  
Concentration: 100 %

#### Viscosity

Viscosity, dynamic : ca. 500.000 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

#### Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,08 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

### 9.2 Other information

Flammable solids  
Burning rate : > 120 s  
Method: UN-Test N1

---

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

Hazardous decomposition products : ethanol

---

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Harmful if swallowed.

#### Components:

##### 4,4,7,7-tetraethoxy-3,8-dioxo-4,7-disiladecane:

Acute oral toxicity : LD50 Oral (Rat): 161 mg/kg

Acute toxicity estimate: 161 mg/kg  
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 1.971 mg/kg

Acute toxicity estimate: 1.971 mg/kg  
Method: Calculation method

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

### **1,2-Bis(triethoxysilyl)ethene:**

Acute oral toxicity : LD50 Oral (Rat): 161 mg/kg

Acute toxicity estimate: 161 mg/kg  
Method: Calculation method

Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.

Acute dermal toxicity : LD50 Dermal (Rat): 1.971 mg/kg

Acute toxicity estimate: 1.971 mg/kg  
Method: Calculation method

### **Silicic acid (H<sub>4</sub>SiO<sub>4</sub>), tetraethyl ester, reaction products with bis(acetyloxy)dibutylstannane:**

Acute oral toxicity : LD50 Oral (Rat): 1.000 mg/kg

Acute toxicity estimate: 1.000 mg/kg  
Method: Calculation method

### **Skin corrosion/irritation**

Causes skin irritation.

### **Serious eye damage/eye irritation**

Causes serious eye damage.

### **Respiratory or skin sensitisation**

#### **Skin sensitisation**

May cause an allergic skin reaction.

#### **Respiratory sensitisation**

Not classified due to lack of data.

#### **Germ cell mutagenicity**

Not classified due to lack of data.

#### **Carcinogenicity**

Not classified due to lack of data.

#### **Reproductive toxicity**

Not classified due to lack of data.

#### **STOT - single exposure**

Not classified due to lack of data.

#### **STOT - repeated exposure**

Causes damage to organs through prolonged or repeated exposure if inhaled.

#### **Aspiration toxicity**

Not classified due to lack of data.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

### 11.2 Information on other hazards

#### Endocrine disrupting properties

Not classified due to lack of data.

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

#### N-[3-(triethoxysilyl)propyl]ethylenediamine:

Toxicity to fish (Chronic toxicity) : LC50: 597 mg/l  
Exposure time: 96 h  
Species: Danio rerio (zebra fish)

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025  
Date of last issue: 03.03.2025

Version 5.2

Print Date 03.09.2025

### 12.7 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste Code : 7051

European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

---

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADR** : Not regulated as a dangerous good

**IMDG** : Not regulated as a dangerous good

**IATA (Cargo)** : Not regulated as a dangerous good

**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: < 0,01% w/w  
no VOC duties  
  
Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: < 0,01% w/w

### Other regulations:

Note the regulation on organization, leadership and participation, chapter 12 on the work of children and young people.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H226	: Flammable liquid and vapour.
H301	: Toxic if swallowed.
H302	: Harmful if swallowed.
H312	: Harmful in contact with skin.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	: May cause respiratory irritation.
H341	: Suspected of causing genetic defects.
H360FD	: May damage fertility. May damage the unborn child.
H370	: Causes damage to organs.
H372	: Causes damage to organs through prolonged or repeated exposure if inhaled.
H372	: Causes damage to organs through prolonged or repeated exposure if swallowed.



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

H412 : Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	: Acute toxicity
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Flam. Liq.	: Flammable liquids
Muta.	: Germ cell mutagenicity
Repr.	: Reproductive toxicity
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
2017/164/EU	: Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
FOR-2011-12-06-1358	: Norway. Occupational Exposure limits
2017/164/EU / TWA	: Limit Value - eight hours
FOR-2011-12-06-1358 / TWA	: Long term exposure limit
FOR-2011-12-06-1358 / STEL	: Short term exposure limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

### Further information

Classification of the mixture:

Classification procedure:

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

## Sikasil® IG-25 HM Plus Part B



Revision Date: 03.09.2025

Version 5.2

Print Date 03.09.2025

Date of last issue: 03.03.2025

---

Acute Tox. 4	H302	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT RE 1	H372	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

NO / EN